

Performance characteristics:

Frequency range: DC-24GHz Insertion loss: 3.4dB typ

Attenuation range: 0.5~31.5dB

Bit Count: 6 digits

Additional phase shift (RMS): 2.5°

500hm input/output

Chip size: 2.195x 1.165x 0.1mm

Product Introduction:

GDA-0024-6B is a GaAs MMIC 6-bit Digital attenuator chip, with a frequency range of DC~24GHz, insertion loss of 3.4dB, switching speed of 20ns, and 0/-5V control. The chip through-hole metallization process ensures good grounding, and the back is metallized, suitable for eutectic sintering or conductive adhesive bonding processes.

Usage restriction parameter¹						
Power supply voltage range	-8V~+0.5V					
Control voltage range +27dBm						
Maximum input power	-55 ~ +85°C					
working temperature	-65 ~ +150°C					

[1] Exceeding any of the above maximum limits may result in permanent damage.

Electrical parameters(Ta=+25°C)								
Index	Minimum value	Unit						
Frequency range		DC~24		GHz				
Insertion loss	-	3.4	4.5	dB				
Attenuation range		0.5~31.5		dB				
Attenuation step		0.5		dB				
Attenuation number		bite						
Attenuation accuracy (all frequency bands)		dB						
Attenuation accuracy RMS		dB						
Additional phase shift		degree						
Additional phase shift RMS		degree						
Input return loss	11	dB						
Output Return Loss	12	dB						

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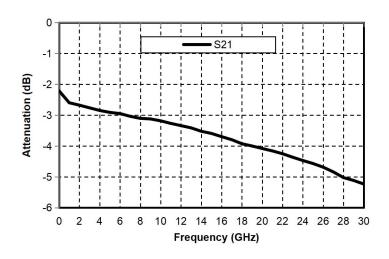
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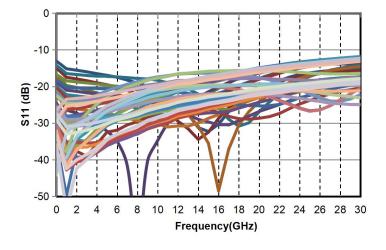
Switching speed	-	20	-	ns
P-1dB	-	23	-	dBm

Main indicator testing curve

Insertion loss vs. Frequency

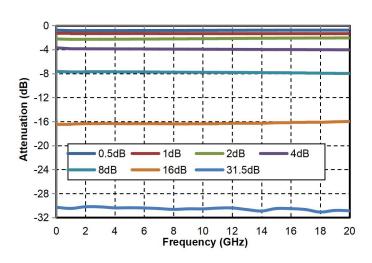


Input echo vs. Frequency

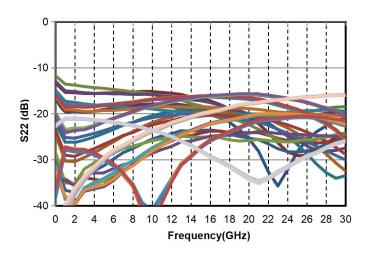


Additional phase shift RMS vs.Frequency

Reference attenuation state vs. Frequency

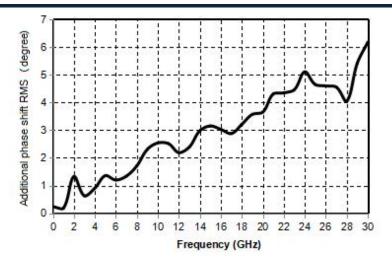


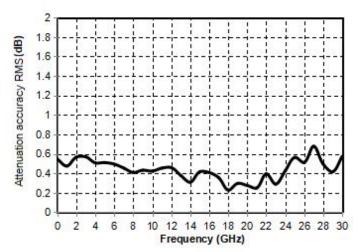
Output echo vs. Frequency



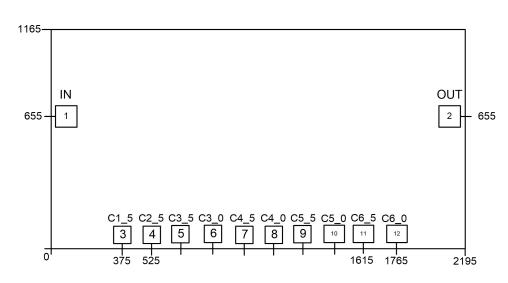
Attenuation accuracy RMS vs. Frequency







External structure²



[2] The units in the figure are all micrometers.

Definition of bonding pressure point							
Bond point number	Functional symbols	Function Description					
1	RF1	The signal input terminal is externally connected to a 50 ohm circuit, and there is no integrated DC isolation capacitor inside the chip					
2	RF2	The signal output terminal is externally connected to a 50 ohm circuit, and there is no integrated DC isolation capacitor inside the chip					
3、4、5、6、7、8、9、	VC	Attenuation control pads, refer to the truth table for attenuation					

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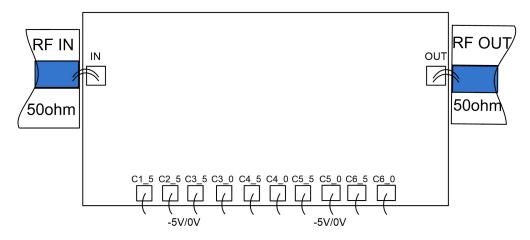
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10、11、12		control
Chin hattam	GND	The bottom of the chip needs to have sufficient and good contact
Chip bottom		with RF and DC ground

Truth	Truth table									
C1_5	C2_5	C3_5	C3_0	C4_5	C4_0	C5_5	C5_0	C6_5	C6_0	Conduction pathway
-5	-5	-5	0	-5	0	-5	0	-5	0	Initial state N=0: attenuation
-5										amount is 0
0	-5	-5	0	-5	0	-5	0	-5	0	Attenuation state N=1:
	-5	?								Attenuation amount is 0.5
-5	0	-5	0	-5	0	-5	0	-5	0	Attenuation state N=2:
-5										Attenuation amount is 1
-5	-5	0	-5	-5	0	-5	0	-5	0	Attenuation state N=4:
3	-5	O								Attenuation amount is 2
-5	-5	-5	0	0	-5	-5	0	-5	0	Attenuation state N=8:
-5										Attenuation amount is 4
-5	-5	-5	0	-5	0	0	- 5	-5	0	Attenuation state N=16:
5										Attenuation amount is 8
-5	-5	-5	0	-5	0	-5	0	0	-5	Attenuation state N=32:
-5										Attenuation amount is 16

ggested assembly diagram



No external resistance is required to control the solder pads.

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Precautions for use

- The chip needs to be stored in a container with anti-static function and stored in a nitrogen environment.
- Attempting to clean the surface of bare chips using wet chemical methods is prohibited.
- Please strictly comply with ESD protection requirements to avoid static damage to bare chips.
- Routine operation: Please use precision pointed tweezers to remove the bare chip. During the operation, avoid tools or fingers touching the surface of the chip.
- Suggestion for mounting operation: Bare chip installation can use AuSn solder eutectic sintering or conductive adhesive bonding process. The installation surface must be clean and flat.
- Sintering process: It is recommended to use AuSn solder sheets with a gold tin ratio of 80/20. The working surface temperature reached 255 °C, and the tool (vacuum chuck) temperature reached 265 °C. When a high-temperature mixed gas (nitrogen to hydrogen ratio of 90/10) is blown onto the chip, the temperature at the top of the tool should be raised to 290 °C. Do not let the chip stay above 320 °C for more than 20 seconds. The friction time should not exceed 3 seconds.
- Bonding process: The amount of conductive adhesive applied should be as small as possible. After placing
 the chip in the installation position, the conductive adhesive can be vaguely visible around it. Please follow
 the information provided by the conductive adhesive manufacturer for curing conditions.
- Suggestion for bonding operation: Both spherical or wedge-shaped bonding should be used Φ 0.025mm (1mil) gold wire. Thermal ultrasonic bonding temperature is 150 °C. The pressure of the spherical bonding cutter is 40-50GF, and the pressure of the wedge bonding cutter is 18-22GF. Use as little ultrasonic energy as possible. The bonding process starts at the pressing point on the chip and ends at the packaging (or substrate).

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